



Industrie Service

# CERTIFICATE

The Certification Body of  
TÜV SÜD Industrie Service GmbH,  
a Notified Body of the Pressure Equipment Directive (PED),

certifies that



**Goetze KG Armaturen**  
**Robert-Mayer-Straße 21**  
**71636 Ludwigsburg, Germany**

implemented, operates and maintains a quality  
assurance system as described in the Pressure Equipment  
2014/68/EU Annex III, Module D

for the scope of

**Manufacture of safety valves,  
bursting disc/safety valve combinations and pressure control valves**

**acc. to EU-type examinations – production type (specified in attachment)**

The audit with the report number Q-IS-AN2-STG-PED-10238430-155-20  
proves that the quality assurance system fulfils the PED requirements.

The manufacturer is authorized to provide the pressure equipment  
produced within the scope of the assessed quality assurance system with  
the following Notified Body number:

## CE 0036

Certificate No.: DGR-0036-QS-993-20

valid until June 13<sup>th</sup>, 2023

provided that annual surveillance audits have been performed successfully

**Filderstadt, August 07<sup>th</sup>, 2020**

TÜV SÜD Industrie Service GmbH  
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80686 München  
Germany

Martina John

Notified Body No.: 0036

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## List of certificates for EU-type examinations – production type acc. to module B

Certificate no.	valid until	Pressure equipment	issued by
01 202 642/B-18 T022	19.05.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-11-2062	19.05.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642/B-18TR03	19.05.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
07 202 1042 Z 0487/1/H	19.05.2021	Safety valve	TÜV NORD Systems GmbH & Co. KG
01 202 642-B-11-2067	20.10.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 111-B-00026	12.12.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-11029	12.12.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-11027	12.12.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-11028	12.12.2021	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-12083	12.04.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
07 202 1042 Z 0517/2/H	27.04.2022	Safety valve	TÜV NORD Systems GmbH & Co. KG
01 202 642-B-12-2072	30.10.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-12-2073	28.12.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642/B-18 T033, Rev. 1	26.09.2023	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-15 2003, Rev. 1	31.10.2025	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR-B-160016	31.10.2025	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR-B(B)-160012 Rev.1	31.08.2026	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR-B(B)-160018	27.12.2026	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR-B(B)-160019	27.12.2026	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642-B-18 T024, Rev. 1	31.05.2027	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642/B-18 T034, Rev. 1	15.12.2027	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR-B-18 0001	29.01.2028	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642/B-18 T004	18.06.2028	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR/B-190005, Rev. 1	05.02.2029	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR/B-190024	22.08.2029	Pressure control valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR/B-190010	17.09.2029	Safety valve	TÜV Rheinland Industrie Service GmbH
01 202 642TR/B-200002	18.02.2030	Combined safety valve & bursting disc device	TÜV Rheinland Industrie Service GmbH
01 202 642TR/B-200007	31.07.2030	Safety valve	TÜV Rheinland Industrie Service GmbH

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Notified Body No.: 0036

of 19 May 2022



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## List of certificates for EU-type examinations – production type acc. to module B

Type	Certificate no.	valid until	Pressure equipment	issued by
451H/851H, 451G/851G	01 202 642-B-18 T023, Revision 2	30.06.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
652G	01 202 642-B-11028, Rev. 1	30.06.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
642	01 202 642-B-12-2072	30.10.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
645	01 202 642-B-12-2073	28.12.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
460	01 202 642/B-22 T025	31.12.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
651HI, 651HN	01 202 642/B-22 T009	31.12.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
651mSK	01 202 642/B-22 T026	31.12.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
1460/1860	01 202 642/B-18 TR03, Revision 2	31.12.2022	Safety valve	TÜV Rheinland Industrie Service GmbH
420	01 202 642/B-18 T033, Rev. 1	26.09.2023	Safety valve	TÜV Rheinland Industrie Service GmbH
2400/2480	01 202 642-B-15 2091, Revision 1	29.10.2025	Safety valve	TÜV Rheinland Industrie Service GmbH
412/812, 1811, 1812, 1812 DB 413/813	01 202 642-B-15 2003, Rev. 1	31.10.2025	Safety valve	TÜV Rheinland Industrie Service GmbH
352/452/852	01 202 642TR-B(B)-16 0012 Revision 1	31.08.2026	Safety valve	TÜV Rheinland Industrie Service GmbH
492	01 202 642TR-B(B)-16 0018	27.12.2026	Safety valve	TÜV Rheinland Industrie Service GmbH
492 Vollhub	01 202 642/B-22 T005	27.12.2026	Safety valve	TÜV Rheinland Industrie Service GmbH
4000, 4000 EVO	01 202 642-B-18 T024, Revision 1	31.05.2027	Safety valve	TÜV Rheinland Industrie Service GmbH
255/355/455	01 202 642/B-18 T034, Revision 1	15.12.2027	Safety valve	TÜV Rheinland Industrie Service GmbH
642/6420, 645/6450	01 202 642TR-B-18 0001	29.01.2028	Safety valve	TÜV Rheinland Industrie Service GmbH
410/810 Vollhub	01 202 642/B-18 T004	18.06.2028	Safety valve	TÜV Rheinland Industrie Service GmbH
410/810/810 Kompakt, 1809, 1810, 1810 DB, RV1	01 202 642TR/B-190005, Revision 1	08.02.2029	Safety valve	TÜV Rheinland Industrie Service GmbH
2980	01 202 642TR/B-190024	22.08.2029	Control valve	TÜV Rheinland Industrie Service GmbH
690/691	01 202 642TR/B-190010	17.09.2029	Safety valve	TÜV Rheinland Industrie Service GmbH
451r/851r	01 202 642TR/B-200002	18.02.2030	Combined safety valve & bursting disc device	TÜV Rheinland Industrie Service GmbH
406/606	01 202 642TR/B-200007	31.07.2030	Safety valve	TÜV Rheinland Industrie Service GmbH
4020/4040/ 4060	01 202 642TR/B-210007	31.05.2031	Safety valve	TÜV Rheinland Industrie Service GmbH
451F/851F	0045/202/1042/Z/00718/21/D/001(00)	31.05.2031	Safety valve	TÜV NORD Systems GmbH & Co. KG
2140/2180	01 202 642TR/B-210016	31.10.2031	Shut-off valve	TÜV Rheinland Industrie Service GmbH
481/681, 482/682, 484	01 202 642/B-22 T002	31.01.2032	Pressure reducer	TÜV Rheinland Industrie Service GmbH
461/861	01 202 642TR/B-21 0027	09.02.2032	Safety valve	TÜV Rheinland Industrie Service GmbH
652F	0045/202/1042/P/00574/22/D/001 (00)	01.04.2032	Safety valve	TÜV NORD Systems GmbH & Co. KG
400	01 202 642/B-22 T024	31.05.2032	Safety valve	TÜV Rheinland Industrie Service GmbH

Marco Schönreich

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